

# Poled electro-optic photolime gel polymer doped with chlorophenol red and bromomethyl blue chromophores

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An electro-optic polymer with chlorophenol red dye and type-A photolime gel was demonstrated. The electro-optic coefficient  $\gamma_{33}$  in the direction of the poling field was measured to be 28 pm/V. Chlorophenol red in polymer showed a  $1/e$  relaxation time constant of 820 h, which is more stable than other dye demonstrated previously to be electro-optic in the same polymer. © 1995 American Institute of Physics.

Electro-optic behavior in polymers is of interest because polymer-based electro-optically active material can be built of the same material used for passive devices such as optical waveguides. Electro-optic polymers have additional advantages over inorganic alternatives such as lithium niobate ( $\text{LiNbO}_3$ ) in that electro-optic (EO) polymers have fast material response times (picoseconds), large EO coefficients ( $\gamma_{33}=40$  pm/V), and flexible thin-film processing.<sup>1</sup> On the other hand, to date polymer electro-optic coefficients typically relax over time. The EO polymer to be reported exhibited an electro-optic coefficient in the direction of the poling field ( $\gamma_{33}$ ) of 28 pm/V. The  $1/e$  relaxation time constant was measured to be 820 h, which is longer than previous results for this polymer.

Previous work by Ho *et al.* with type A photolime gel polymer used nitrophenol electro-optic dye.<sup>2</sup> The EO coefficient in that case decayed to 40% of its initial 38 pm/V value within 5 days. A longer EO coefficient lifetime is desired for use in practical devices. Because of the promising large EO coefficient demonstrated, other materials from the same class as nitrophenol were investigated for use as electro-optic dyes in the same host material.

The chemical basis for nitrophenol's high electro-optic activity was ascribed to its conjugated electron structure, and to the ability of the nitrophenol molecule to orient properly within the biological polymer matrix. The chemical structures of the two chromophores, i.e., chlorophenol red and bromomethyl blue, are shown in Fig. 1. Chlorophenol red and bromomethyl blue, often used as acid-base reaction indicator dyes, were chosen for testing because they were in the same class as nitrophenol. All three compounds are highly conjugated and are noncentrosymmetric, both necessary properties for electro-optic behavior. They are also hydrophilic, a requirement for use with water soluble photolime gel polymer.

The photolime polymer employed has a wide transparent bandwidth.<sup>3</sup> When we added the selected chromophores to

the host material, i.e., photolime gel, chlorophenol red, and bromomethyl blue both absorbed in photolime gel below 600 nm, as shown in Fig. 2.

To prepare the polymer films, very dilute solutions of 1.5 g polymer, 0.1–0.2 g of EO dye, and 500 ml water were prepared. The volume of solution needed to deposit the desired film thickness was calculated based on the polymer structure, which is a collagen that has repeating units 2800 Å long and 14 Å wide, with molecular weight of 300 000 g/mol.<sup>4,5</sup> For example, the volume of a 10 μm thick by 12.7 cm square film is 0.16 ml. If one considers the collagen molecules to be close-packed and calculates the volume of one molecule from the molecular dimensions, then the volume of the film divided by the volume per molecule is the number of molecules in the film (to a first approximation). The number of molecules times the molecular weight yields the polymer mass needed for the specific film. Such a calculation predicts 14.6 mg gel required. In a 1.5 g polymer per 500 ml water solution (so dilute because of solubility and processibility considerations), 5 ml thus contains 15 mg polymer, and should produce a 10 μm thick film across the example plate. In reality, the final film was measured with a contacting stylus metrology tool to be 5 μm thick, so subsequent applications adjusted for the difference from the simple calculations above. The film was poured onto quartz substrates with a 1000 Å thick chrome coating.

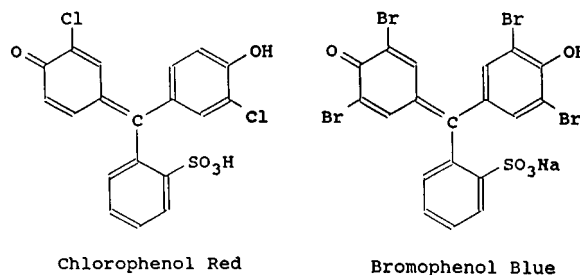


FIG. 1. Chemical structure of dyes incorporated into polymer.

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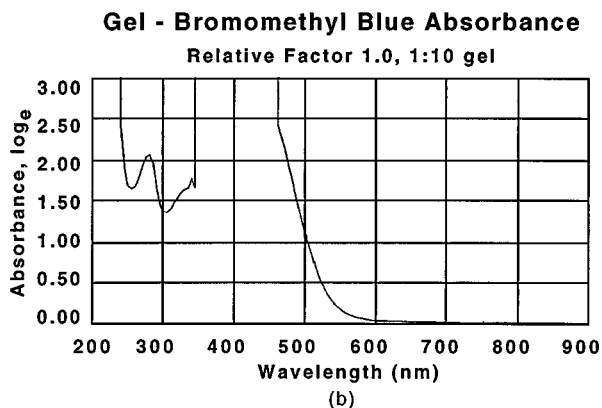
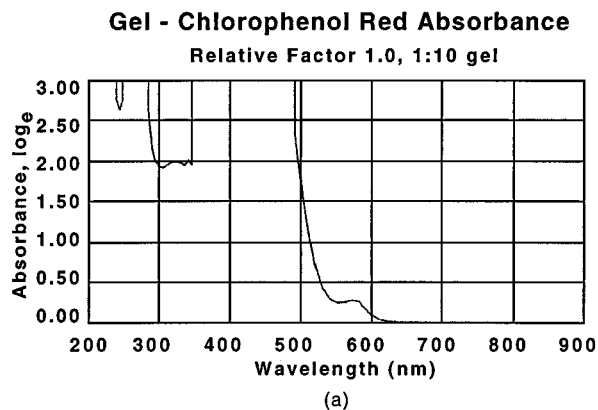


FIG. 2. Optical absorption of (a) chlorophenol red and (b) bromomethyl blue in polymer.

The chrome layer was used as the lower of two electrodes allowing the application of a poling electric field, used to align electro-optic dye molecules to the poling field. An indium-tin-oxide coated glass substrate was placed on top of the film to form the upper poling electrode. Indium-tin-oxide (ITO) is transparent and conductive ( $40 \Omega/\square$ ).

Figure 3 shows the reflection geometry employed to detect and measure poling effects.<sup>6</sup> A 4 mW HeNe laser was polarized  $45^\circ$  from the plane of incidence to equalize parallel and perpendicular optical field amplitudes. The laser beam was reflected off the chrome layer of the sample, which was located between two crossed polarizers. In this way, a phase shift in one component of the optical field polarization relative to the orthogonal component caused polarization rotation as the beam propagated through the electro-optic film. The output intensity at the detector and after the crossed polarizer was then modulated. Following the optical path, the HeNe beam was transmitted through the first polarizer and then through the thickness of the polymer film. The beam was then reflected off the chrome layer and back up through the film, transmitted through a variable half-wave plate and analyzer, and finally detected.

The test sample film stack chosen forms a parallel plate electrode capacitor structure with the polymer as the dielectric, and was used to pole experimental samples. Figure 4 is a schematic of the sample geometry. The upper positive electrode was ITO. The lower ground electrode was chrome on

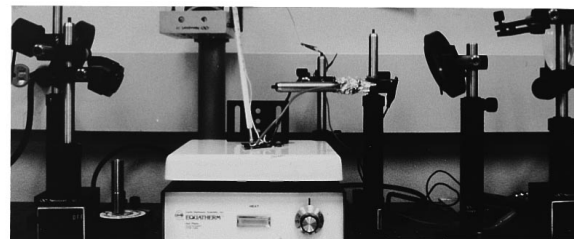
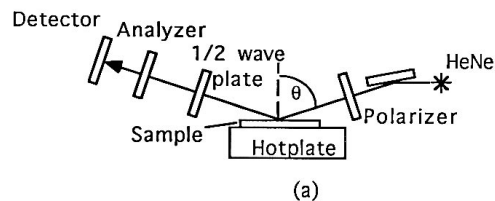


FIG. 3. Reflection geometry electro-optic measurement system; (a) sketch, (b) photo.

quartz. With this structure, the poling electric field was oriented normal to the polymer film plane, neglecting fringing at electrode edges. The entire electrode structure sat on a hotplate used to heat the polymer above its glass transition temperature and to allow dipoles associated with different chromophores to be aligned within the polymer.

Voltage was applied to the electrodes while heating the sample to above the polymer's glass transition temperature, which is  $76^\circ\text{C}$  before dehydration and  $\sim 180^\circ\text{C}$  after laser crosslinking and dehydration. Arcing at electrode edges limited applied fields to  $50 \text{ V}/\mu\text{m}$ . When an intensity shift was observed at the output polarizer, it was confirmed to be due to electro-optic (EO) behavior by turning the voltage off and on. This helped insure that spurious effects such as fringe movement or thermo-optic effects were not causing the intensity shift. When an EO effect was observed, heat was maintained until the intensity shift plateaued and was then removed. We observed that the intensity shift plateaued within 10–15 s for nondehydrated polymer samples that exhibited their change at  $76^\circ\text{C}$ . The electric field was maintained across the samples until they cooled to room temperature ( $23\text{--}24^\circ\text{C}$ ). The dipole alignment and polarization were thus "frozen-in" and the EO coefficient was then measured.

To measure the EO coefficient the variable half-wave

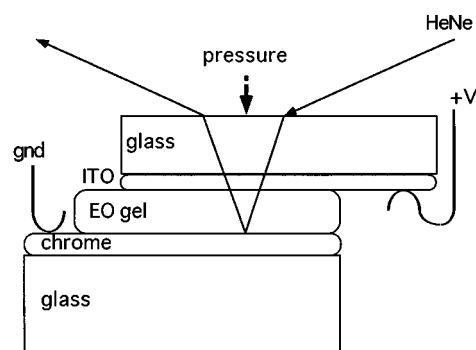


FIG. 4. Film stack for electro-optic coefficient measurement.

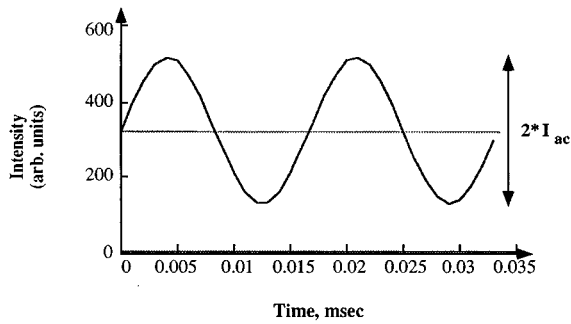


FIG. 5. Modulated intensity output used for electro-optic coefficient measurement.

plate was rotated to shift the output intensity versus phase shift response to its most linear region. A sinusoidal modulation was applied to the electrodes, causing the small signal modulated intensity  $I_{ac}$  to be superimposed on the average intensity  $I_{dc}$ .

In our measurements, the electro-optic coefficient parallel to the poling field ( $\gamma_{33}$ ) was found according to<sup>2</sup>

$$\gamma_{33} = 3\lambda I_{ac} \cos \theta / (4\pi n^3 V_{ac} I_{dc} \sin^2 \theta), \quad (1)$$

where  $\lambda = 0.632 \mu\text{m}$ , the HeNe laser wavelength,  $\theta$  is the incident angle from sample normal,  $n$  is the polymer index of refraction before modulation, and  $V_{ac}$  is the modulation voltage amplitude. Thus the electro-optic coefficient  $\gamma_{33}$  was measured by recording  $I_{ac}$  and  $I_{dc}$ , as indicated in Fig. 5. The modulating voltage  $V_{ac}$  was a 122 V rms (172 V amplitude) 60 Hz sinusoid.

In order to estimate the sensitivity of  $\gamma_{33}$  measurement to experimental parameters, the first-order differential was derived with respect to  $\theta$ ,  $n$ ,  $I_{ac}$ , and  $I_{dc}$ . The result is

$$\begin{aligned} \partial(\gamma_{33})/\partial(\theta) = & 3/4(I_{ac}\lambda)(1 \\ & + \cos^2 \theta) / [I_{dc}\pi n^3 V_{ac} \sin \theta (\cos^2 \theta - 1)]. \end{aligned} \quad (2)$$

We consider  $[\Delta\theta^* \partial(\gamma_{33})/\partial(\theta)]$ , or the change in  $\gamma_{33}$  measurement versus working incident angle, given operating conditions  $\Delta\theta = 1^\circ$ ,  $n = 1.55$ ,  $I_{ac} = 18.5 \text{ mV}$ ,  $I_{dc} = 260 \text{ mV}$ ,  $\lambda = 632.8 \text{ nm}$ , and  $V_{ac} = 170 \text{ V}$  amplitude (actual experimental conditions). For these conditions, we see that this measurement is sensitive to incident angles near the normal ( $\theta = 0^\circ$ ), and that it is best to work at angles closer to grazing incidence. The total differential was then computed from (2) and the differentials of (1) with respect to  $n$ ,  $I_{ac}$ , and  $I_{dc}$ .  $\Delta\gamma_{33}$ , the total  $\gamma_{33}$  measurement error, was then computed for the same operating conditions using errors  $\Delta\theta = 1^\circ$ ,  $\Delta n = 0.05$ ,  $\Delta I_{dc} = 5 \text{ mV}$ , and  $\Delta I_{ac} = 5 \text{ mV}$ , all realistic worst errors for our apparatus. For our experimental equipment, working at incident angles greater than roughly  $60^\circ$  will keep EO coefficient measurement error due to parameters of Eq. (1) below 1 pm/V.

The samples with chlorophenol red and bromomethyl blue in polymer were poled and the initial EO coefficients were measured at  $\lambda = 632.8 \text{ nm}$ . Results are summarized in Table I. Both materials showed electro-optic behavior, but the chlorophenol red showed the highest coefficient. A higher

TABLE I. Measured electro-optic coefficients immediately after poling process.

Solution Vol. (ml)	Dye wt. (g)	Normalized concentration	$\gamma_{33}$ , immediately after poling
Chlorophenol red			
20	0.2	0.01	11
10	0.1	0.01	12
10	0.2	0.02	28
Bromomethyl blue			
20	0.1	0.005	16

concentration of dye was expected to increase EO coefficient, as seen in the third chlorophenol red sample. Also, the bromomethyl blue sample, with only 0.005 g/ml dye concentration, showed a coefficient similar to that of the 0.01 g/ml concentration chlorophenol red samples, suggesting that bromomethyl blue was more electro-optic. Samples with the higher 0.01 g/ml bromomethyl blue concentration were indeed prepared but their dye crystallized too readily on the film surface during drying. This solubility limitation could be improved in future work by the addition of organic solvents to manipulate the drying process. The higher concentration bromomethyl blue samples therefore did not show expected EO coefficient, and chlorophenol red was chosen for the subsequent tests.

A 0.02 g/ml concentration chlorophenol red sample was tracked over time to show the EO decay as dipole alignment relaxed towards a randomized state. Some EO data variations were observed, due to imperfect electrical contact to the chrome electrode, which oxidizes if arcing is allowed to occur. The sample, nonetheless, showed a longer lasting electro-optic coefficient than reported previously for nitrophenol doped polymer. The new sample's electro-optic behavior relaxed with a  $1/e$  time constant of 820 h at room temperature. Further improvements in the EO coefficient stability are expected through chemical or UV exposure to crosslink and fix the position of the polymer matrix.

In conclusion, we demonstrated large electro-optic coefficients in type A photolime gel polymer thin films doped with chlorophenol red indicator dye by using bulk electrode poling procedures and ac-modulated reflection geometry measurements. An 820 h  $1/e$  lifetime was observed, well beyond previous results with this particular versatile polymer. This result was obtained without any crosslinking performed to stabilize the molecular dipole alignment within the polymer host matrix. As stated, crosslinking through chemical processing or UV illumination is expected to extend the electro-optic polymer stability even further.

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